

# VANFRE<sup>®</sup> PROCESSING AIDS



High performance solutions  
for your processing needs



**Vanderbilt Chemicals, LLC**  
A Wholly Owned Subsidiary of R.T. Vanderbilt Holding Company, Inc.

**Vanderbilt Chemicals, LLC**  
30 Winfield Street, P.O. Box 5150  
Norwalk, CT 06856-5150  
Phone: (203) 853-1400 • Fax: (203) 838-6368  
E-Mail: rubber@vanderbiltchemicals.com

**Vanderbilt Chemicals, LLC**  
6281 Beach Boulevard, Suite 204  
Buena Park, CA 90621  
Phone: (714) 670-8084 • Fax: (714) 739-1488  
E-Mail: westcoastoffice@vanderbiltchemicals.com

**Vanderbilt Worldwide Ltd**  
12 Park House Alvaston Business Park, Middlewich Road  
Nantwich, Cheshire, CW5 6PF  
United Kingdom  
Phone: +44-1270-623978  
E-Mail: info@vanderbiltworldwide.com

**Vanderbilt (Beijing) Trading, Ltd.**  
Room 220A, Tower A  
No. 8 Hengfeng Road  
Science Town, Fengtai District  
Beijing 100070 P. R. China  
Phone: +86 10 56541176 • Fax: +86 10 56541175

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[www.vanderbiltchemicals.com](http://www.vanderbiltchemicals.com)

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## VANFRE® Processing Aids

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**LUBRICANTS** series is a combination of amides, ester and metal salts which work tremendously well as internal and external lubricants, as such, they provide surface improvements for molded and extruded or calendered rubber goods. This range is also popular for their effect on dispersing filler and other compound ingredients.

**VANFRE L16**  
**VANFRE L20**  
**VANFRE L22**  
**VANFRE L42**  
**VANFRE L79**

**6-7**

**FLOW IMPROVER** series is a range of metal soaps of natural fatty acids, specially designed to improve the downline-processing behavior of standard and special elastomers.

**VANFRE F44**  
**VANFRE F50**  
**VANFRE F60**  
**VANFRE F60T**

**8-9**

**TACKIFIER/HOMOGENIZER** series offers a range of unique compatibilizing agents, employed in the effective blending and homogenization of various grade of polymers.

**VANFRE B40**  
**VANFRE B60**

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**HIGH PERFORMANCE** series give specialty solutions for those harder to solve processing problems.

**VANFRE AP-2**  
**VANFRE AP-2 SPECIAL**  
**VANFRE HYP**  
**VANFRE UN**  
**VANFRE VAM**

# LUBRICANTS General Purpose

Description	Properties				
	Appearance	Specific Gravity, g/cm <sup>3</sup>	Dropping Point, °C	Packaging	Dosage
<b>VANFRE® L16</b> <b>Processing Aid</b> Mixture of Fatty Acid Soaps and Amides	Beige Pastilles	0.98	103	25 kg PE bag	1 - 5 phr
<b>VANFRE L20</b> Fatty Acid Ester Derivatives	White Pastilles	1.10	60	25 kg PE bag	1 - 5 phr
<b>VANFRE L22</b> Aliphatic Fatty Acid Ester	White Pastilles	0.95	60	25 kg PE bag	1 - 5 phr
<b>VANFRE L42</b> Blend of Fatty Acid Derivatives	Beige Pastilles	0.93	88	25 kg PE bag	1 - 5 phr
<b>VANFRE L79</b> Fatty Acid Ester and Polymer Derivative	White Pastilles	1.07	60	25 kg PE bag	1 - 2 phr

Function and Application	Process Enhancement	Sequence of Addition	Suitable For: **Very Good *Good	Equivalent
<ul style="list-style-type: none"> <li>Process additive for most kinds of polymers, excellent effect on mold flow and release</li> <li>Improves surface finish of vulcanizates</li> <li>Give stabilizing properties in CR blends</li> </ul>	<ul style="list-style-type: none"> <li>Extrusion</li> <li>Calendering</li> <li>Injection molding</li> <li>Molding (release)</li> </ul>	With filler(s) and/or small ingredients	NR** SBR** EPDM** IIR* NBR*	WB 16 Dispergator FL Ultra Lube 160 Deoflow S Aflux 16
<ul style="list-style-type: none"> <li>Compatible with all standard polymers</li> <li>Dispersing agent for highly active white fillers and other powder ingredients</li> <li>High plasticizing effect in dry compounds</li> <li>Low peroxide demand</li> </ul>	<ul style="list-style-type: none"> <li>Mixing (faster incorporation)</li> <li>Extrusion</li> <li>Calendering</li> <li>Molding (release)</li> </ul>	With filler(s) and/or small ingredients	NR** SBR** EPDM** CR** BR* NBR*	WB 212 Deosol H Ultra Lube 200 Aflux 12
<ul style="list-style-type: none"> <li>Highly effective process additive and mold release agent for special polymer (NBR, CSM, and ACM)</li> <li>Due to high temperature stability it can be used in UHF, salt bath and fluid bed vulcanization</li> <li>Very effective flow improver and release agent in NBR and HNBR products</li> <li>Low peroxide demand</li> </ul>	<ul style="list-style-type: none"> <li>Mixing (faster incorporation)</li> <li>Extrusion &amp; Calendering</li> <li>Injection molding &amp; molding (release)</li> </ul>	With filler(s) and/or small ingredients at last mixing stage	NBR** SBR** NR** EPDM** HNBR** XNBR** CSM** FKM** CR*	WB 222 Aflux 54 Ultra Lube 220 Deoflow 821
<ul style="list-style-type: none"> <li>Process additive and mold release agent for the use in nearly all polymers and filler combinations</li> <li>Particularly effective in the extrusion process</li> <li>Excellent filler dispersion leads to high uniformity</li> <li>Low peroxide demand</li> </ul>	<ul style="list-style-type: none"> <li>Mixing (faster incorporation)</li> <li>Extrusion &amp; Calendering</li> <li>Molding (release)</li> <li>Highly effective in EPDM compound</li> </ul>	With filler(s) and/or small ingredients	NR** SBR** IIR** EPDM** NBR** HNBR** CR**	WB 42 Aflux 42 Ultra Lube 420 Deoflow A
<ul style="list-style-type: none"> <li>Highly effective process additive for special polymers such as FKM and EVA</li> <li>Excellent flow and release effect in fluorinated and acrylate rubber</li> <li>Low volatility, suitable for use where post curing required</li> <li>Improves filler dispersion of FKM compounds</li> </ul>	<ul style="list-style-type: none"> <li>Mixing (faster incorporation)</li> <li>Extrusion</li> <li>Injection molding</li> <li>Molding (release)</li> </ul>	With filler(s) and/or small ingredients at last mixing step	FKM** ACM** H-NBR* X-NBR*	WS 280 HT 290 Ultra Lube 790

# FLOW IMPROVER General Purpose

Description	Properties					
	Appearance	Specific Gravity, g/cm <sup>3</sup>	Dropping Point, °C	Zinc Content, %	Packaging	Dosage
<b>VANFRE® F44</b> Processing Aid Fatty Acid Derivatives with Metal Soap	Pale Yellow Pastilles	1.10	98	8.5	25 kg PE bag	1-3 phr
<b>VANFRE F50</b> Zinc Soap of Unsaturated Fatty Acids	Beige Pastilles	1.10	103	10.5	25 kg PE bag	1 - 5 phr
<b>VANFRE F60</b> Blend of Fatty Acids with Zinc Soaps	Beige Pastilles	1.15	90	8.5	25 kg PE bag	1 - 5 phr
<b>VANFRE F60T</b> Mixture of Fatty Acids with Zinc Soaps	Beige Pastilles	1.10	90	13.5	25 kg PE bag	1 - 5 phr

Function and Application	Process Enhancement	Sequence of Addition	Suitable For: **Very Good *Good	Equivalent
<ul style="list-style-type: none"> <li>Excellent flow promoter for compounds with high level of white fillers (Silica, CaCO<sub>3</sub>, Clay, etc.)</li> <li>Process additive for non-halogenated polymers</li> <li>Improves dispersion of fillers (especially minerals filler) and batch-to-batch uniformity</li> <li>Decreases tendency of silica reagglomeration</li> <li>Complies with 177.2600 (FDA)</li> </ul>	<ul style="list-style-type: none"> <li>Mixing (faster incorporation)</li> <li>Extrusion</li> <li>Injection molding</li> <li>Molding (release)</li> </ul>	With filler(s) and/or small ingredients	NR** SBR** EPDM** NBR** CR**	EF 44 Ultra Flow 440
<ul style="list-style-type: none"> <li>Reduces compound viscosity and gives better flow properties with internal lubrication</li> <li>Not suitable for halogen-containing elastomers</li> <li>Complies with 177.2600 (FDA)</li> </ul>	<ul style="list-style-type: none"> <li>Mixing (faster incorporation)</li> <li>Extrusion &amp; Calendering</li> <li>Molding (release)</li> </ul>	With filler(s) and/or small ingredients	NR** SBR** BR** IIR** NBR**	A 50 Aktiplast PP Ultra Flow 500 Dispergum R
<ul style="list-style-type: none"> <li>Reduces compound viscosity and gives better flow properties with internal lubrication</li> <li>Suitable for use in softer compounds or compounds with low mixing temperatures</li> <li>Complies with 177.2600 (FDA)</li> </ul>	<ul style="list-style-type: none"> <li>Mixing (faster incorporation)</li> <li>Extrusion</li> <li>Calendering</li> </ul>	With filler(s) and/or small ingredients at last mixing stage	NR** SBR** BR** IIR* NBR*	A 60 Ultra Flow 600
<ul style="list-style-type: none"> <li>Reduces compound viscosity and gives better flow properties with internal lubrication</li> <li>Suitable for use in softer compounds or compounds with low mixing temperatures</li> <li>Complies with 177.2600 (FDA)</li> </ul>	<ul style="list-style-type: none"> <li>Mixing (faster incorporation)</li> <li>Extrusion</li> <li>Calendering</li> </ul>	With filler(s) and/or small ingredients	NR** SBR** BR** IIR* NBR*	A 60DH Aktiplast T Ultra Flow 600T Dispergum T

# TACKIFIER / HOMOGENIZER

Description	Properties				
	Appearance	Specific Gravity, g/cm <sup>3</sup>	Dropping Point, °C	Packaging	Dosage
<b>VANFRE® B40</b> Processing Aid Mixture of Dark Aromatic Hydrocarbon Resins	Dark Brown Pastilles	1.06	106	25 kg PE bag	4 - 15 phr
<b>VANFRE B60</b> Mixture of Light Colored Hydrocarbon Resins	Yellow Pastilles	0.97	100	25 kg PE bag	2-5 phr

Function and Application	Process Enhancement	Sequence of Addition	Suitable For: **Very Good *Good	Equivalent
<ul style="list-style-type: none"> <li>Improves homogeneity of polymer blends</li> <li>Improves the processing behavior in internal mixers, open mills and during calendaring</li> <li>Provide good compound tack and high green tack best suited for dark compound</li> </ul>	<ul style="list-style-type: none"> <li>Mixing (faster incorporation)</li> <li>Extrusion &amp; Calendering</li> </ul>	At beginning of mix cycle with polymer(s)	NR** BR** CR** IIR*	40 MS Ultra Blend 4000 Rhenosin 145 Homogenisator 501D
<ul style="list-style-type: none"> <li>Same effect as VANFRE B40 but intended for the use with light colored compounds</li> <li>Complies with 177.2600 (FDA)</li> </ul>	<ul style="list-style-type: none"> <li>Mixing (faster incorporation)</li> <li>Extrusion &amp; Calendering</li> </ul>	At beginning of mix cycle with polymer(s)	NR** BR** CR** IIR*	60 NS Ultra Blend 6000 Rhenosin 260

# HIGH PERFORMANCE

Description	Properties				
	Appearance	Specific Gravity, g/cm <sup>3</sup>	Melting Point, °C	Zinc Content, %	Acid Number
<b>VANFRE® AP-2 Processing Aid</b> Proprietary zinc and fatty acid blend	Off-white to light tan flakes	0.98	85, minimum, Initial	1.8 - 2.5	–
<b>VANFRE AP-2 SPECIAL</b> Zinc Soap of Unsaturated Fatty Acids	Off-white to light tan flakes	0.98	85, minimum, Initial	1.8 - 2.5	–
<b>VANFRE HYP</b> Proprietary blend of fatty alcohol and ester blend	Off-white to light tan friable flakes	0.97	90, minimum, Final	–	–
<b>VANFRE UN</b> Fatty alcohol phosphate	Clear pale yellow liquid	0.96 - 1.00	–	–	260 - 280 mg KoH/g
<b>VANFRE VAM</b> Complex organic phosphate ester	Off-white to light	0.97	–	–	96 - 112 mg KoH/g

Function and Application	High Performance Property	Dosage	Packaging	Suitable For: **Very Good *Good
<ul style="list-style-type: none"> <li>Processing aid in natural and synthetic rubbers</li> <li>Reduces compound plasticity, improves mold flow and release</li> </ul>	<ul style="list-style-type: none"> <li>Has little adverse effect on optimum physical properties in all polymers and cure systems</li> </ul>	2 - 4 phr	125 lb Fiber Drum	NR** SBR** NBR** EPDM** IIR** HNBR** CR* FKM*
<ul style="list-style-type: none"> <li>Processing aid in natural and synthetic rubbers</li> <li>Reduces compound plasticity, improves mold flow and release</li> <li>Has little adverse effect on optimum physical properties</li> </ul>	<ul style="list-style-type: none"> <li><b>VANFRE AP-2 SPECIAL</b> provides the same high performance but is designed for FDA compliant applications</li> </ul>	2 - 4 phr	125 lb Fiber Drum	NR** SBR** NBR** EPDM** IIR** HNBR** CR* FKM*
<ul style="list-style-type: none"> <li>Processing aid for rubber to reduce plasticity, improve mold flow and release, without adversely affecting physical properties</li> <li>FDA compliant for FDA 21 CFR Sections 175.300, 177.1210</li> </ul>	<ul style="list-style-type: none"> <li>Developed for Hypalon® CSM applications and improves performance in CPE</li> </ul>	1 - 3 phr	125 lb Fiber Drum	CSM** CPE** CR*
<ul style="list-style-type: none"> <li>For ethylene/acrylic elastomers for improving release from mill rolls, molds and other processing equipment</li> </ul>	<ul style="list-style-type: none"> <li>Improves metal release in acrylic elastomers</li> </ul>	2 - 4 phr	40 lb Pail or 425 lb Metal Drum	AEM** ACM*
<ul style="list-style-type: none"> <li>Processing aid for Vamac®, ethylene/acrylic elastomer and for evaluation in other solvent-resistant polymers</li> </ul>	<ul style="list-style-type: none"> <li>Developed for Vamac® AEM applications and excellent performance in ACM and ECO</li> </ul>	0.5 - 1.5 phr	50 lb Fiber Box	AEM** ACM** ECO**

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Norwalk, CT 06856-5150  
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United Kingdom  
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**Vanderbilt (Beijing) Trading, Ltd.**

Room 220A, Tower A  
No. 8 Hengfeng Road  
Science Town, Fengtai District  
Beijing 100070 P. R. China  
Phone: +86 10 56541176 • Fax: +86 10 56541175



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